

SLEEKSTERTM
FRAME MOUNTED LIGHT BARS
By Randy Ellis Design Inc.



INSTALLATION INSTRUCTIONS
TOYOTA 4RUNNER SLEEKSTER ROCKERS

Supplied hardware:

3/16" Rivets (20)
1/4" bolts & nuts (20)
1/4" flat washers (40)

Tools Required:

Vise Clamps
Floor Jack
Block of Wood
Air Hydraulic Riveter
Drill

This product should be installed by a qualified person. If you have any questions about the installation of this product, please contact us.

Notes:

1. The Rocker will be your drill guide for the rivet holes.
2. Extra rivets are included.
3. Read all instructions before starting.
4. Always wear safety goggles when drilling or riveting.
1. Remove factory plastic from rocker panels and any remaining clips from the truck's rocker panel.
2. Place block of wood on floor jack with something over it so it doesn't scratch the Rocker. Then place Rocker on the jack.
3. Open doors and move jack and Rocker into place to line up the Rocker with the body lines of the truck. It will fit snug into position.
4. Make sure the top lip of the Rocker is tight with the body. Clamp the rocker so it does not move when marking your holes. Under the clamp, use a rag to keep from scratching the powder coat.
Note: You should be able to clamp at the top rear and through the "windows" or access holes of the Sleekster Rockers using vice clamps.
5. With the Rocker in place, mark each lower bolt hole through the "windows" and the 1 larger rearward upper hole.
Note: You will need to cut down a marking device or pull the end out of a sharpie marker with pliers and use it as short marker.
Note: Do not mark or drill upper rivet holes.
6. Unclamp Rocker and move to the side.
7. Drill marked holes in pinch weld with 1/4" or 17/64" drill bit.
Note: It maybe easiest to start with an 1/8" drill bit to pilot drill your holes, then drill with 1/4" bit.
Note: A 17/64" bit maybe used to facilitate final install.
8. Deburr and paint drilled holes with clear paint.
9. Position Rocker back in place and insert bolt in rearward upper hole.
10. Drill forward most rivet hole with 3/16" bit and rivet.
11. Drill and rivet from center outwards.
12. Clamp lower edge of Rocker to pinchweld and insert all lower bolts.
13. Tighten all hardware.
14. Repeat process on other side.

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