

SLEEKSTERTM
FRAME MOUNTED LIGHT BARS
By Randy Ellis Design Inc.



INSTALLATION INSTRUCTIONS
TOYOTA 4RUNNER SLEEKSTER ROCKERS

Supplied hardware:

3/16" Rivets (20)
1/4" bolts & nuts (20)
1/4" flat washers (40)

Tools Required:

Vise Clamps
Floor Jack
Block of Wood
Air Hydraulic Riveter
Drill

Notes:

1. The Rocker will be your drill guide for the rivet holes.
 2. Extra rivets are included.
 3. Read all instructions before starting.
 4. Always wear safety goggles when drilling or riveting.
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1. Remove factory plastic from rocker panels.
 2. Place block of wood on floor jack with something over it so it doesn't scratch the Rocker. Then place Rocker on the jack.
 3. Open doors and move jack and Rocker into place to line up the Rocker with the body lines of the truck. It will fit snug into position. The rear upper bolt hole of the Rocker will line up with a hole in the body that the factory plastic used.
 4. Make sure the top lip of the Rocker is tight with the body. Clamp the rocker so it does not move when marking your holes. Under the clamp, use a rag to keep from scratching the powder coat.
Note: You should be able to clamp through a window and at the top rear.
 5. With the Rocker in place, mark each lower bolt hole through the "windows."
Note: You will need to cut down a marking device or pull the end out of a sharpie marker with pliers and use it as short marker.
 6. Unclamp Rocker and move to the side.
 7. Drill marked holes in pinch weld with 1/4" drill bit.
Note: It maybe easiest to start with an 1/8" drill bit to pilot drill your holes, then drill with 1/4" bit.
 8. Deburr and paint drilled holes with clear paint.
 9. Position Rocker back in place and insert bolt in rearward upper hole.
 10. Drill forward most rivet hole and rivet.
 11. Drill and rivet from center outwards.
 12. Clamp lower edge of Rocker to pinchweld and insert all lower bolts.
 13. Tighten all hardware.
 14. Repeat process on other side.

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