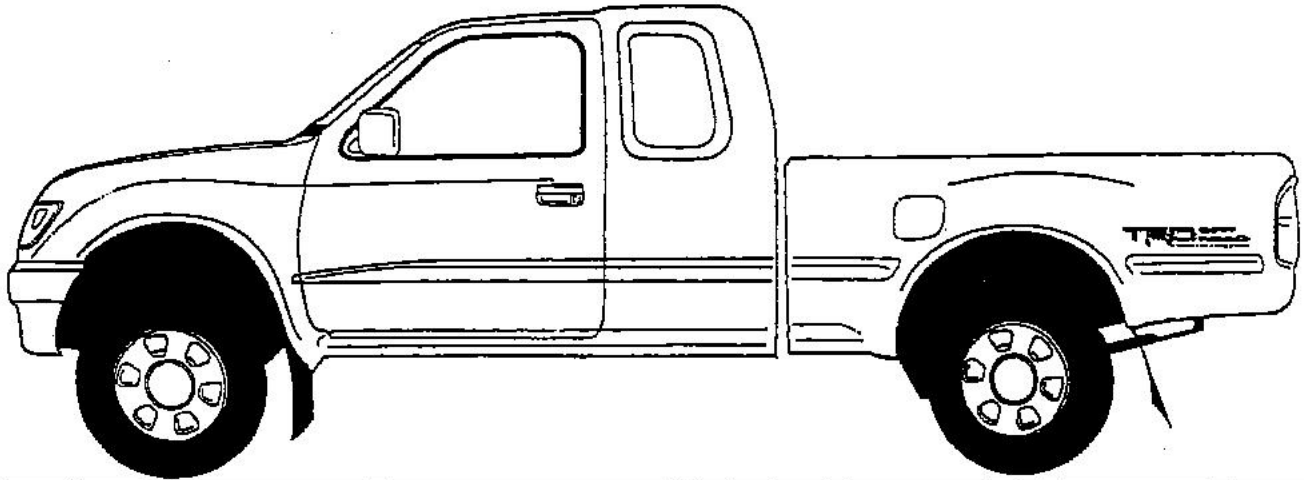


1999 TACOMA TRD OFF ROAD GRAPHIC POSITIONING / ALIGNMENT INSTRUCTIONS



PART NUMBERS

- PT211-TT980-28 (Silver / Gray Graphic)
- PT211-TT980-02 (Red / Black Graphic)

PREPARATION

1. The room, parts and vehicle temperature must be between 60° F and 90° F for optimum installation.
2. Clean the entire surface to remove grease and wax. Wipe the application area clean with a solution of one part isopropyl alcohol diluted with one part water.
3. Installation must be done wet, using a mixture of 1-2 drops of Joy detergent to 1 quart of water, sprayed onto the graphics adhesive and the vehicle surface prior to squeegeeing.

POSITIONING / ALIGNMENT BOX (LEFT AND RIGHT)

1. Remove the liner paper at a 180° angle from the graphic adhesive. (Fig. 1)
2. Wet vehicle surface and adhesive side of graphic with detergent and water from spray bottle.
3. Align side edge of premask to vehicle tail light feature line and notch cut out to the white divider within the tail light lens. (Fig. 2)
4. Squeegee graphic to vehicle using overlapping squeegee strokes to remove entrapped air and water. (Fig. 2)
5. Remove the premask by starting at one end and pulling at a 180° angle over the applied graphic.
6. Wet the graphic and resqueegee using overlapping squeegee strokes.

FINAL QUALITY CHECK

1. Inspect the final installation for loose edges, gaps, misalignment or bubbles and repair or replace as required.

GRAPHIC 3/4 VIEW



Fig. 1

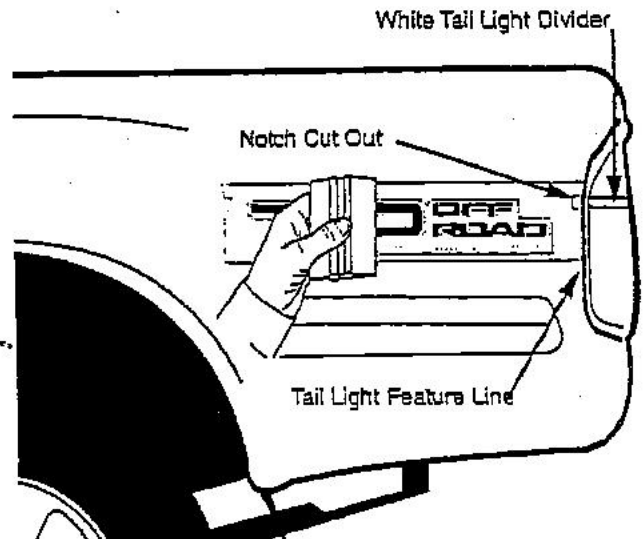


Fig. 2

Issue Date	5/98
Revision	